CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS KS MENTHOLATED FOIL SP - SINGAPORE TAR/NIC
BRAND CODE-1580 (SGP)(MF)

EFFECTIVE DATE: 12/19/90
SINGAPORE
MENTHOLATED FOIL

APPLIES TO EXPORT FORMULAS: 58

CIGARETTE LENGTH	: 84.0	MM	UK TAR	: 11.0 MG/CIGT	10.5 -	11.4
TOBACCO ROD CIRCUM.	: 24.80	MM				
TOBACCO ROD LENGTH	: 57.0	MM	FIELD MENTHOL	: .50 MG/CIGT	.45 -	.55
FILTER LENGTH	: 27.0	MM	NICOTINE	: .90 MG/CIGT	.80 -	1.00
TIPPING LENGTH	: 31.000	MM				
TOTAL R.T.D.	: 4.70	IN. H2O	FRESH MENTHOL	: .60 MG/CIGT	.55 -	.65
DILUTION TARGET	: 25.0 +/-	5.0 %				

TIPPING PAPER /USE UP: 62MM X 3200M WHT TORNL PPT KC 236M2 12-897-E LASER PERF.
REPLACE WITH : 62MM X 3500M WHT TORNL PPT KC 236M2 12-888-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A
: BULK: AJAX 563-6 PVA 61-001-A

SEAM ADHESIVE : FULLER HB-3902U PVA 61-444-A
: AJAX 3654-N PVA 61-016-A

TROPICAL FILLER-PACK OV: A1580 - 12.00% MARL LT MEN-FOIL TROPICAL SP

CIGARETTE PAPER /USE UP: 27.25MM X 6500M 28CU/0.6%(K/D156/E12756) 10-023-A
REPLACE WITH : 27.25MM X 6700M 27CU/0.6%(K/D156/E12756) 10-703-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

2057659783

MENTHOLATED FOIL: 16-001-C 114MM 30# ALUMINUM 86.0MG/150MM

COMMENTS : COUNTRY REQUIRES QA SMOKING BY THE UK METHOD.
: PACK PRINT TAR/NICOTINE IS 11.0MG/0.9MG.

REASON FOR CHANGE : CIGARETTE PAPER BOBBIN METERAGE CHANGED FROM
: 6500M; PM MATERIAL CODE 10-023-A TO 6700M;
: PM MATERIAL CODE 10-703-A ON A USE UP AND REPLACE
: BASIS. NO WEIGHT CHANGE. OK TO MIX.

PREPARED BY : ALLYSON MILBURN
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APPROVED BY: Charles Bates

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